

5/16

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 0022805
<b>Description:</b> Web	<b>Part Number:</b> D2926-3
<b>Dwg:</b> D2926 Rev. A	<b>Qty:</b> 1
Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KD	05/03/28	1
2	GA	Cut D2500-3 to length: 89.44" <sup>98.44" JLM 05-17</sup> Batch: B21570	DP	05/14/20	1
3	GA	Layout hole position as per Dwg D2926 (Get Engineering approval before drilling)			
4	GA	Drill pilot holes and open to size as per Dwg D2926	DP	05/14/20	1
5	GA	Deburr	DP	05/14/20	1
6	FP	Acid Etch and Alodine as per QSI 005 4.1	FT	05/04/25	1
7	QC5	Inspect work to Step 6	PD	05-04-25	1
8	ST	Identify and Stock	DP	05/4/27	1
9	AC	Cost / part: 31.51	SAC	05-04-28	1
10	DC	Close W/O 31.51 Inspect Level 21	DP	05.04.29	1

Rev	Date	Change	Revised By	Approved
A	04.07.07	New Issue	KJ/JLM	JLM

RELEASED

JLM 04-07-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05-01-20	3	Change Step 3 as shown, add DT # Identify drill jig	<i>[Signature]</i>	05-01-20	N/A	W	<i>[Signature]</i> 05-01-20

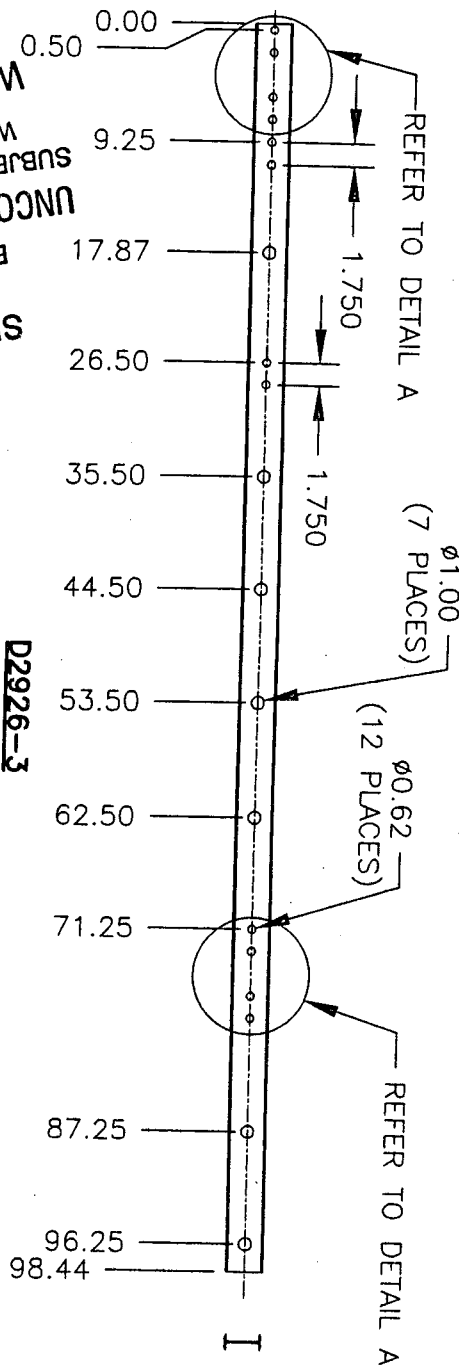
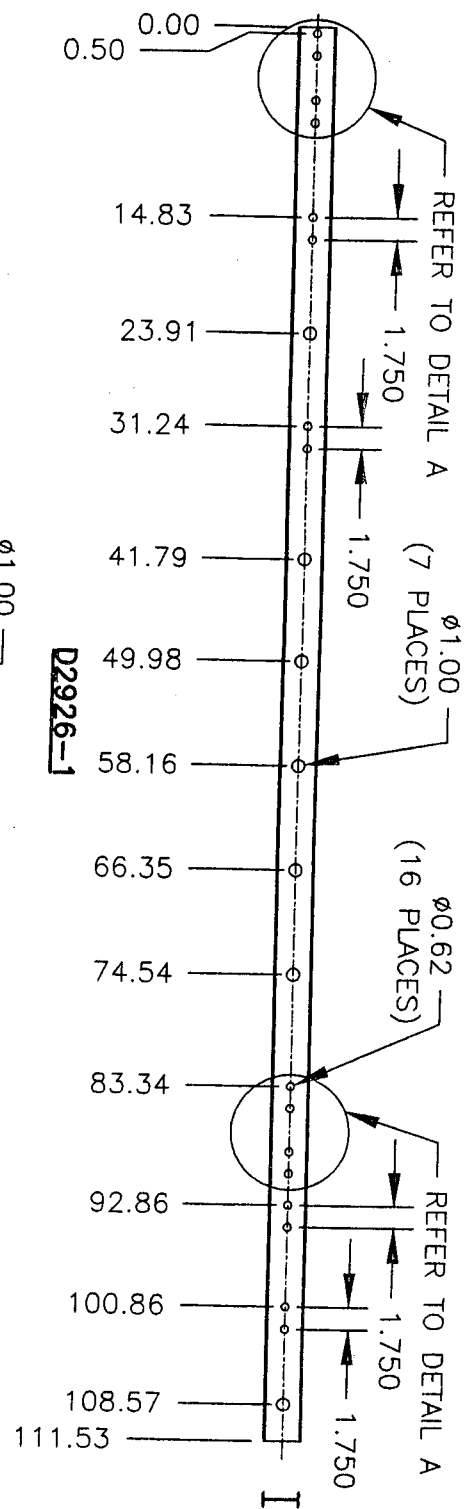
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

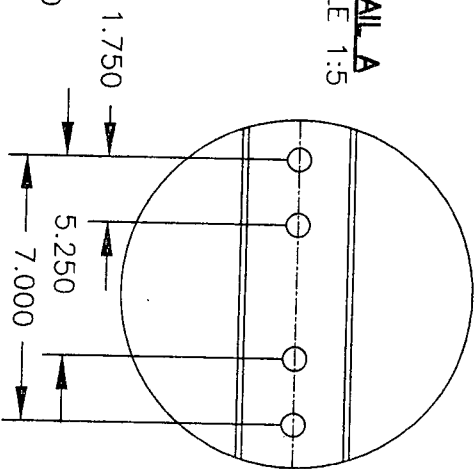
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NO. 002285  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
UNCONTROLLED COPY  
RETURN TO  
ENGINEERING  
SHOP COPY

RELEASED  
04-06-25

DETAIL A  
SCALE 1:5



- GENERAL NOTES:
- 1) MAKE FROM D2500-3 EXTRUSION
  - 2) ALL HOLES ON CENTERLINE
  - 3) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005 4.1
  - 4) TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES

DESIGN	DRAWN BY	APPROVED	DATE	04.06.22	A
CHECKED					
DRAWING NO.	D2926	TITLE	WEB	NEW ISSUE	
REV. A		SHEET 1 OF 1	SCALE	1:15	
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					



# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Mar 23, 2005  
07:09 am

Work Order No : 0022805  
Project Name : D2926-3  
Project For : WK516  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2926-3  
Description : Web  
Manufactured : Yes  
Amount Req'd : 1  
Amount Done : 0  
Start Date : 03-22-05  
Est Finish Date : 04-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00